

Date: Friday, 02/05/2008 2:55:27 PM
 User: Julie Lecocq

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	CROSSBOLT SPACER
Job Number :	39011		
Estimate Number :	11632		
P.O. Number :		Part Number :	D2971
This Issue :	02/05/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D2971 REV A1
First Issue :	//	Project Number :	N/A
Previous Run :	38428	Drawing Revision :	A1
Written By :		Material :	
Checked & Approved By :	JUL 08.5.02	Due Date :	09/05/2008
Comment :	Est B 02.11.04 Re-format; Ø0.875" x 0.058" was Ø0.625" x 0.065" KJ		

Qty: 20 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6T0875W058	6061-T6 Tube .875x.058W
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Comment: Qty.: 0.2975 f(s)/Unit Total: 5.9493 f(s)
 6061-T6 Tube .375 x.058W
 Cut 6061-T6 (WW-T-700/6) Ø0.875" X 0.058" Wall
 (M6061T6T0.875W.058)
 Batch: M107837 DTP/MMF 08/05/06

(20)

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL
 as per Dwg D2971 & Folio FA288

MMF 08/05/06 / DTP 08/05/06

(20)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

DTP/MMF 08/05/06

(20)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

JUL 08/05/06

(20)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock
 Location: BARCLAY

08/05/07 (20)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CROSSBOLT SPACER

Job Number: 39011

Part Number: D2971

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/05/08 *JA*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-05-07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

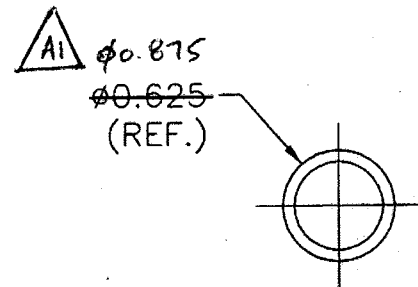
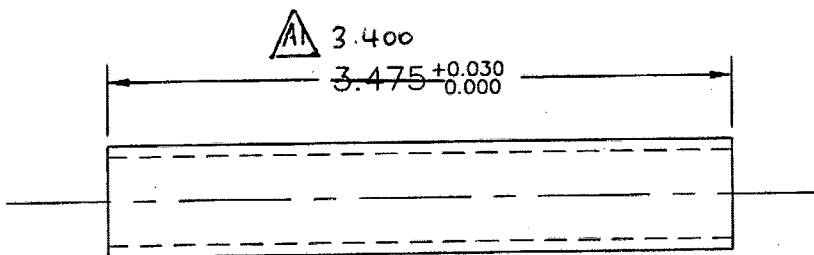
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries




DESIGN RF	DRAWN BY RF	DART AEROSPACE USA, INC. BELLEVUE, WA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2971	REV. A SHEET 1 OF 1
DATE 00.03.13		TITLE CROSS BOLT SPACER	SCALE 1:1
A	00.03.13	NEW ISSUE	
A1	UP 02.10.30	CHANGE TO 0.875 OD X 0.058 WALL	

RELEASED
00.05.11 [Signature]



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 3901

0.875 DIA X 0.058 WALL 
MATERIAL: 6061-T6 (WW-T-700/6) 0.625 DIA. X 0.065 WALL
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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